

WELDED PIPES

	Ø 60	Ø 75	Ø 76	Ø 80	Ø 87	Ø 100	Ø 120	60X90	80X80	100X100
COPPER	X	X	X	X	X	X	X	X	X	X
NATURAL TITANIUM ZINC	X	X	X	X	X	X	X		X	X
PREWEATHERED TITANIUM ZINC	X			X		X	X		X	X
NATURAL ALUMINIUM	X	X	X	X	X	X	X		X	X
STAINLESS STEEL 304 2B	X	X		X		X	X		X	X
STAINLESS STEEL 316 2B	X			X		X	X		X	X
UGITOP	X	X		X		X	X		X	X
UGINOX	X			X		X	X		X	X

COPPER					
Ø mm	0,50 mm	0,55 mm	0,60 mm	0,70 mm	0,80 mm
Ø 60	2 mt		2 - 3 mt		
Ø 75		2 - 3 - 4 mt			
Ø 76			2 mt	2 mt	
Ø 80	1 - 2 - 3 - 4 - 6 mt	3 - 4 mt	2 - 3 - 4 mt	2 mt	2 mt
Ø 87			2 mt	2 mt	
Ø 100	2 - 3 - 4 - 6 mt	2 - 3 - 4 - 5 - 6 mt	2 - 3 - 4 - 6 mt	2 mt	2 mt
Ø 120		4 mt	2 - 3 - 4 mt		
80X80	4 mt		4 mt	2 mt	
100X100			4 mt	2 mt	
60X90			4 mt		

NATURAL TITANIUM ZINC				
Ø mm	0,60 mm	0,65 mm	0,70 mm	0,80 mm
Ø 60		2 - 3 mt	2 mt	
Ø 75		3 mt		
Ø 76		2 mt	2 mt	
Ø 80	2 mt	1 - 2 - 3 - 4 mt	2 mt	2 mt
Ø 87		2 - 3 mt	2 mt	
Ø 100	2 - 3 mt	1 - 2 - 3 - 4 mt	2 - 3 mt	2 mt
Ø 120		2 mt	2 - 3 - 4 mt	
80X80		2 - 3 mt	2 - 3 mt	
100X100		3 mt	2 - 3 mt	

PREWEATHERED TITANIUM ZINC			
	0,65 mm	0,65 mm	0,70 mm
AVAILABLE SURFACES	VM ZINC QUARTZ/ANTHRA	ELZINC SLATE/GRAPHITE	VM ZINC QUARTZ/ANTHRA NEDZINK NEW NOVA/NOIR
Ø 60	2 mt	//	2 mt
Ø 80	2 - 3 mt	2 mt	2 - 3 mt
Ø 100	2 - 3 mt	2 mt	2 - 3 mt
Ø 120	2 mt	//	2 - 3 mt
80X80	2 - 3 mt	//	2 - 3 mt
100X100	2 - 3 mt	//	2 - 3 mt

NATURAL ALUMINIUM	
Ø mm	0,70 mm
Ø 60	2 mt
Ø 76	2 mt
Ø 80	2 - 4 mt
Ø 87	2 mt
Ø 100	2 - 4 mt
Ø 120	2 - 4 mt
80X80	2 mt
100X100	2 mt

STAINLESS STEEL				
Ø mm	STAINLESS STEEL 304 2B - 0,50 mm	UGITOP 0,50 mm	UGINOX FTE 0,50 mm	STAINLESS STEEL 304 2D - 0,50 mm
Ø 60	2 mt	2 mt	2 mt	2 - 3 mt
Ø 75	2 - 3 - 4 mt	3 mt		2 - 3 - 4 mt
Ø 80	4 mt	2 mt	2 mt	3 mt
Ø 100	2 - 3 - 4 mt	3 - 4 mt	4 mt	2 - 3 - 4 mt

Ø 120	3- 4 mt	3 mt	4 mt	3 - 4 mt
80X80	4 mt	//	//	//
100X100	4 mt	//	//	//

	Ø 60	Ø 75	Ø 76	Ø 80	Ø 87	Ø 100	Ø 120	60X90	80X80	100X100
INTERNAL DIAMETER OF THE TOP SIDE SOCKET	60.20	74.10	76.20	80.20	87.20	100.10	120.20	Lato 60: 61.40 Lato 90: 90.60	81.35	100.60
EXTERNAL DIAMETER OF THE PIPE	58.90	73.80	74.90	79.50	85.80	98.90	119.30	Lato 60: 60.20 Lato 90: 90.00	80.60	100.00
EXTERNAL DIAMETER OF THE DOWN SIDE INDENT	//	//	//	//	//	//	//	//	80.00(x)	98.30(x)
TOLERANCE: +/- 1 mm										

(X) ONLY STAINLESS STEEL304 2B

QUANTITY PER WOODEN PALLET				
	PIPE LENGHT - mt			
Ø mm	1 mt	2mt	3 mt	4 mt
Ø 60	470 mt	740 mt	1110 mt	1480 mt
Ø 75	232 mt	464 mt	696 mt	928 mt
Ø 76	232 mt	464 mt	696 mt	298 mt
Ø 80	203 mt	406 mt	609 mt	812 mt
Ø 87	175 mt	350 mt	525 mt	700 mt
Ø 100	132 mt	264 mt	396 mt	528 mt
Ø 120	90 mt	180 mt	270 mt	360 mt
80X80	182 mt	364 mt	546 mt	728 mt
100X100	110 mt	220 mt	330 mt	440 mt
PALLET DIMENSION				
HEIGHT	1, 25 mt			
WIDTH	1,20 mt			
LENGHT	According to the pipe length			

QUANTITY PER IRON PALLET				
	PIPE LENGHT - mt			
Ø mm	1 mt	2mt	3 mt	4 mt
Ø 60 FOLDED	480 mt	720 mt	960 mt	//
Ø 60 WELDED	528 mt	792 mt	1056 mt	//
Ø 75	378 mt	567 mt	756 mt	245 mt
Ø 76	324 mt	486 mt	648 mt	//
Ø 80	300 mt	450 mt	600 mt	//
Ø 87	276 mt	414 mt	552 mt	//
Ø 100	200 mt	300 mt	400 mt	500 mt
Ø 120	128 mt	192 mt	256 mt	//
80X80	240 mt	360 mt	480 mt	//
100X100	160 mt	240 mt	320 mt	//
PALLET DIMENSION				
HEIGHT	1,16 mt			
WIDTH	1,20 mt			
LENGHT	According to the pipe length			



USE: Collecting and drainage of rainwater, civil and industrial building construction

REFERENCE STANDARD: DIN EN 612

Mazzonetto S.p.A.

Z.I. Via A. Ceccon, 10
35010 Loreggia (PD)

T +39 049 9322611
F +39 049 9322650

W mazzonettometalli.it
M mazzonetto@mazzonettometalli.it

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